

LEMAS[®]

Full Line Catalog

METAL FABRICATING MACHINERY



ROLLING



FOLDING



SHEARING

PLATE BENDING ROLLS

Double Pinch

Model range:

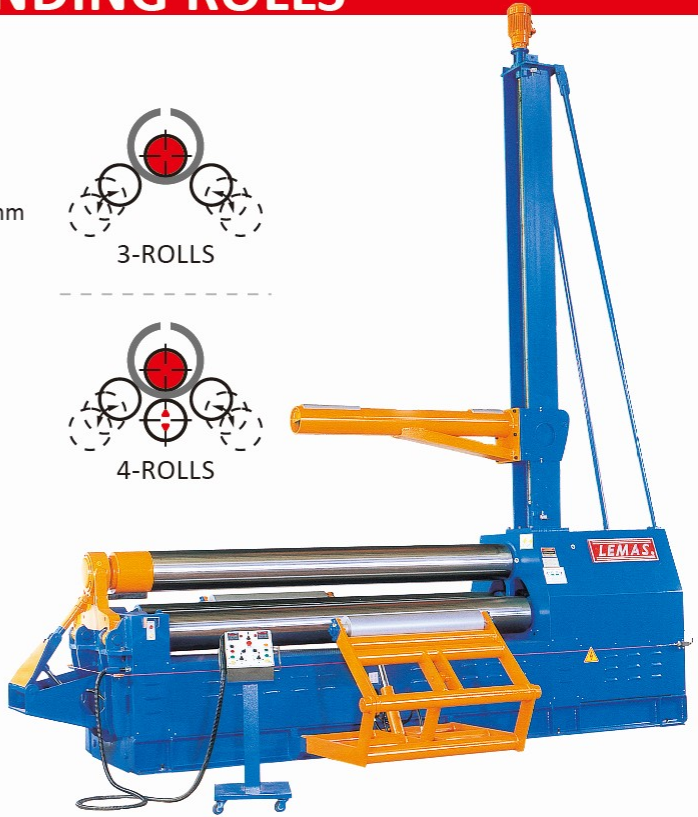
6mm to 60mm thickness
and length from 2000mm to 6000mm

Standard features:

- Hardened rolls
- Fully hydraulic driven
- PLC control
- Digital readout for side rolls
- Adjustable rolling speed
- Cone bending

Optional features:

- Top support arm
- Two side support arms



Initial Pinch

Model range:

3mm to 14mm thickness and length
from 900mm to 3000mm

Standard features:

- Hardened rolls
- Hydraulic powered pinch/rare roll adjustment.
- Hydraulic drop end
- Digital readout for rare roll
- Rapid gap setting for pinch roll (3-roll)

Optional features:

- Cone bending device
- Cable type emergency stop device



SECTION BENDING ROLLS

Model range:

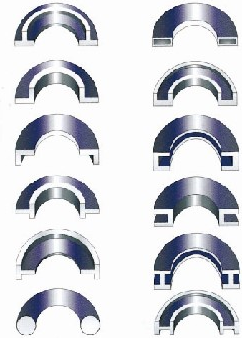
2 inch to 6 inch section are available

Standard features:

- Hardened rollers
- Fully hydraulic driven
- PLC control
- Digital readout for side rolls
- Adjustable rolling speed
- Guide rolls
- Standard tooling for angle, flat bar

Optional features:

- Tooling for pipes, H beam, channel
- Pulling device



(in vertical)



(in horizontal)

Small forming machine

HAND SLIP ROLLS

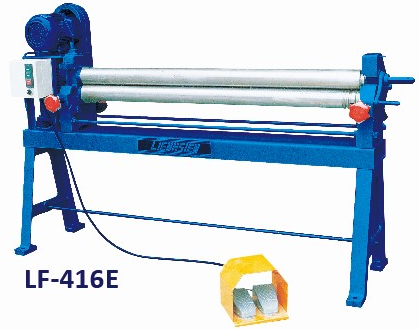


LF-322

Capacities:

0.6mm to 3mm thickness and lengths from 300mm to 1270mm

POWER SLIP ROLLS



LF-416E

POWER MULTIROLL

Capacities:

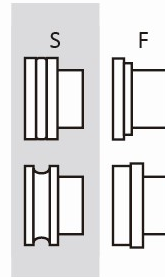
1.25mm

Standard features:

- 1 pair of swaging roller "S"
- 1 pair of jogging roller "F"
- 1 special wrench
- 1/2 HP motor and controls



LC-2E



ROTARY MACHINE

Capacities:

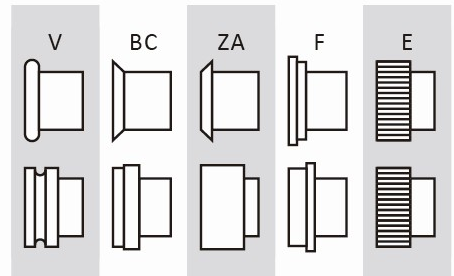
0.8mm

Standard features:

- 2 pairs of bending roller "V"
- 1 pair of flanging roller "BC"
- 1 pair of closing roller "ZA"
- 1 pair of jogging roller "F"
- 1 pair of crimping roller "E"
- 1 special wrench



LC-222L



FOLDING MACHINES

HYDRAULIC STANDARD BRAKE



Capacities:

1.2mm to 3.2mm thickness and lengths from 1200mm to 3600mm

HYDRAULIC BOX AND PAN BRAKE



STANDARD HAND BRAKE



Capacities:

1.2mm to 2.5mm thickness and lengths from 600mm to 3000mm

BOX AND PAN HAND BRAKE



SHEARING MACHINES

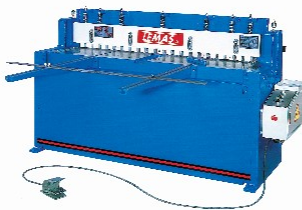
HYDRAULIC SHEAR

Capacities:

LB-510H 3.5 x 1550mm

LB-410H 3.5 x 1320mm

LB-414H 2.0 x 1320mm



PNEUMATIC SHEAR

Capacities:

LB-416P 1.5 x 1320mm



HYDRAULIC NOTCHER

Capacities:

LE-25H 6mm



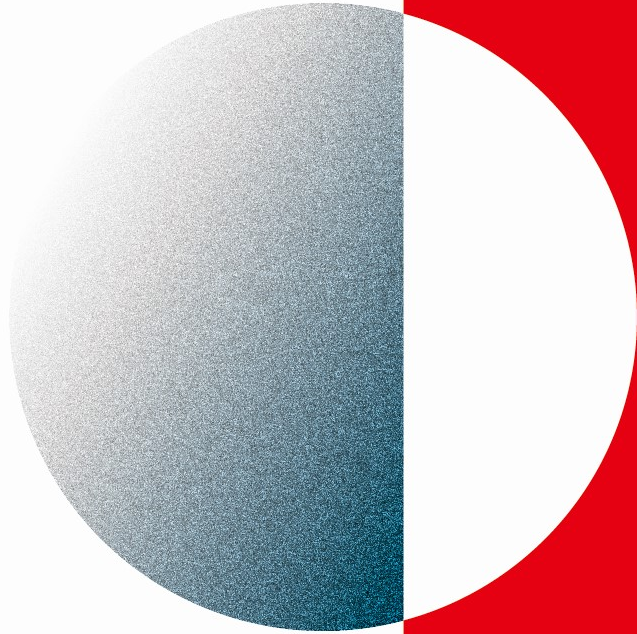
FOOT SHEAR

Capacities:

LB-416F 1.5 x 1320mm



*We reserve the right to modify the specifications relating to any of the above listed machines without notice.



LEMAS[®]

LIEN HSIEN MACHINERY CORP.

No. 63, LIN SEN EAST ROAD, CHIA-YI, 600 TAIWAN

TEL +886-5-272 1188

FAX +886-5-272 1177

EMAIL lemas@lemas.com.tw

<http://www.lemas.com.tw/>

Taipei Office

8F, No. 9-2, Sec. 1, XIN YI ROAD, TAIPEI, 10048 TAIWAN

TEL +886-2-2322 4766

FAX +886-2-2322 2865

EMAIL pauyeh@lemas.com.tw